Appendix 1. Transcription Table of Phoneme /I/

Position	Word	Standard	Deviation	Subject Pronunciation
		Pronunciation		
Initial	examine	[ɪgˈzæmən]	/I/ - /e/	[eg¹zæmən]
	ignite	[ɪgˈnaɪt]	/I/ - /i/	[i:gˈnaɪt]
	if	[1f]	/I/ - /i/	[i:f]
	ignore	[ɪgˈnɔːr]	/I/ - /aI/	[aɪgˈnɔːr]
	it	[ɪt]	/I/ - /i:	[i:t]
Medial	build	[ˈbɪld]	/ɪ/ - /i/, /ʊ/, /ʊɪ/	[ˈbiːld], [ˈbʊld], [bʊɪld]
	thesis	[ˈθi:sɪs]	-	[ˈθiːsɪs]
	this	[ðis]	-	[ðis]
Final				



Appendix 2. Transcription Table of Phoneme /e/

Positio	Word	Standard	Deviation	Subject Pronunciation
n		Pronunciatio		
		n		
Initial	elementar	[ˌelɪmentəri]	/e/ - /ɪ/, /ə/	[ˌɪlɪmentəri], [ˌəlɪmentəri
	у	[ˈelɪmənt]	/e/ - /ɪ/, /ə/]
	element	[ˌedʒəˈkeɪ∫n]	=	[ˈɪlɪmənt], [ˈəlɪmənt]
	education	['emfəˌsɪs]	-	[ˌedʒəˈkeɪ∫n]
	emphasis			[ˈemfəˌsɪs]
Medial	pet	['pet]	/e/ - /æ/	[ˈpæt]
	says	[ˈsez]	/e/ - /eɪ/	[ˈseɪz]
	bread	[ˈbred]	/e/ - /ə/, /ɪ/, /eɪ	['brəd], ['brɪd], ['breɪd]
	deaf	[def]	1	[di:f], [dɪf], [deɪf]
	friend	['frend]	/e/ - /iː/, /ɪ/, /eɪ	['frend]
	1111		/	
	Samuel Ann	- STAN	THE PERSON	N. Bernand
Final		& LETA	TIME TO SERVICE	



Appendix 3. Transcription Table of Phoneme /æ/

Position	Word	Standard	Deviation	Subject Pronunciation
		Pronunciation		
Initial	apple	[ˈæpl]	/æ/ - /eɪ/, /e/	['eɪpl], ['epl]
	acne	[ˈækni]	/æ/ - / _{\lambda} /	[ˈʌkni]
	act	[ˈækt]	/æ/ - /e/, /ʌ/	['ekt], ['nkt]
	add	[ˈæd]	/æ/ - /e/, /ʌ/	['ed], ['ʌd]
	admin	[ˈædmɪn]	/æ/ - /e/, /ʌ/	['edmin], ['Admin]
Medial	last	[ˈlæst]	/æ/ - /ʌ/	[ˈlʌst]
	half	[ˈhæf]	/æ/ - /ʌ/	[ˈhʌf]
	castle	[ˈkæsl]	/æ/ - /e/	[ˈkesl]
	crab	[ˈkræb]	/æ/ - /e/	[ˈkreb]
	class	[ˈklæs]	/æ/ - /e/	[ˈkles]
	mammal	[ˈmæml]	/æ/ - /n/	[ˈmʌml]
	manage	[ˈmænədʒ]	/æ/ - /e/	['menədʒ]
Final	A Secretary	of NITO		



Appendix 4. Transcription Table of Phoneme $/\Lambda/$

Position	Word	Standard	Deviation	Subject
		Pronunciation		Pronunciation
Initial	up	[Ap]	-	[Ap]
	unlimited	[\lambdan'liməted]	-	[An'liməted]
	undergo	[ˌʌndərˈgəʊ]	-	[ˌʌndərˈgəʊ]
Medial	multiple	[ˈmʌltɪpl]	/ _{\Lambda} / - / _{\U} /	[ˈmʊltɪpl]
	public	[ˈpʌblɪk]	=	[ˈpʌblɪk]
	construct	[kənˈstrʌkt]	/\(\Lambda\) - \(\U\)	[kənˈstrʊkt]
	cut	[ˈkʌt]	=	[ˈkʌt]
	sun	['sʌn]	/ \Lambda / - / U /	[ˈsʊn]
Final				



Appendix 5. Transcription Table of Phoneme /p/

Position	Word	Standard	Deviation	Subject Pronunciation
		Pronunciation		
Initial				
Medial	chop cop chocolate chopper chronic	[tʃɒp] [kɒp] [tʃɒklət] [tʃɒpə(r)] [krɒnɪk]	/p/ - /ɔ:/ /p/ - /ɔ:/ /p/ - /əu/, /ɔ:/ /p/ - /ɔ:/ /p/ - /ɔ:/	[tʃɔ:p] [kɔ:p] [tʃəʊklət], [tʃɔ:klət] [tʃɔ:pə(r)] [krɔ:nɪk]
Final				



Appendix 6. Transcription Table of Phoneme /v/

Position	Word	Standard	Deviation	Subject Pronunciation
		Pronunciation		
Initial				
Medial	would could should book good put	[wʊd] [kʊd] [ʃud] ['bʊk] ['gʊd] ['pʊt]	/U/ - /u:/, /OU/ /U/ - /u:/, /O/ /U/ - /u:/, /OU/ /U/ - /u:/ /U/ - /u:/ /U/ - /u:/	[wu:ld], [woold] [ku:ld], [kold] [ʃu:ld], [ʃəʊld] ['bu:k] ['gu:d] ['pu:t]
Final				



Appendix 7. Transcription Table of Phoneme /ə/

11				
Positio	Word	Standard	Deviation	Subject Pronunciation
n		Pronunciation		
Initial	apologize	[əˈpɑːləˌdʒaɪz	/ə/ - /ʌ/	[ʌˈpɑːləˌdʒaɪz]
	about]	-	[əˈbaʊt]
	occur	[əˈbaʊt]	/ə/ - /ʌ/, /ɔː	[ʌˈkɜː], [ɔːˈkɜː]
	appropriat	[əˈkɜː]	/	[əˈproupriet]
	e	[əˈproupriet]	-	[eˌlekˈtrɑ:nɪk], [ɪˌlekˈtrɑ:nɪ
	electronic	[əˌlekˈtrɑːnɪk]	/ə/ - /e/, /ɪ/	k]
Medial	isolation	[ˌaɪsəˈleɪ∫n]	/ə/ - /ɔː/	[ˌaɪsɔ:ˈleɪ∫n]
	promote	[prəˈmoʊt] 📐	/ə/ - /ɔː/	[pro:'mout]
	provide	[prəˈvaɪd]	/:c\ - /G/	[prɔːˈvaɪd]
	connotatio	[ˌkɑːnəˈteɪʃn]	/ə/ - /ɔː/	[ˌkɑ:nɔ:ˈteɪ∫n]
	n	[prəˈduːs]	/ə/ - /ɔː/	[prɔːˈduːs]
	produce	[ˈrekəgˌnaɪz]	/ə/ - /ɔː/	[ˈrekɔːgˌnaɪz]
	recognize	[kən'teın]	/ə/ - /ɔː/	[kɔːnˈteɪn]
	contain		COPPE AND A	The state of the s
Final	data	['deɪtə]	/ə/ - /ʌ/	['deɪtʌ]
	media	[ˈmiːdiə]	/ə/ - /ʌ/	[ˈmiːdiʌ]
	phenomen	[fəˈnɑːmənə]	/ə/ - /ʌ/	[fəˈnɑ:mənʌ]
	a			The state of the s



Appendix 8. Transcription Table of Phoneme /i:/

11				
Position	Word	Standard	Deviation	Subject
		Pronunciation		Pronunciation
Initial	eat	[iːt]	/i:/ - /I/	[ɪt]
	eel	[i:l]	/iː/ - /ɪə/, /e/, /ɪ/	[ɪəl], [el], [ɪl]
	east	[i:st]	/iː/ - /eɪ/, /e/, /ɪ/	[eɪst], [est], [ɪst]
Medial	these	[ðiːz]	/iː/ - /eɪ/, /e/, /ɪ/	[ðeɪz], [ðez], [ðɪz]
	cohesion	[kəʊˈhiːʒṇ]	/iː/ - /e/	[kəʊˈheʒṇ]
	thesis	[ˈθiːsɪs]	/iː/ - /e/	['\theta esis]
Final	knee	[ni:]	/i:/ - /ɪ/	[nɪ]
	bee	[bi:] 📐	/i:/ - /I/	[bɪ]



Appendix 9. Transcription Table of Phoneme /q:/

Position	Word	Standard	Deviation	Subject Pronunciation
		Pronunciation		
Initial	art	[a:(r)t]	-	[a:(r)t]
	army	[ˈaː(r)mi]	/a:/ - / _{\lambda} /	[¹ʌ(r)mi]
	almond	[ˈaːmənd]	/a:/ - /ʌ/, /ɔ:/	['ʌlmənd], ['ɔːlmənd]
Medial	drama	[ˈdrɑːmə]	/a:/ - / _{\Lambda} /	[ˈdrʌmə]
	heart	[ha:t]	/a:/ - /ə/	[hət]
	hearth	[ha:θ]	/a:/ - /ə/, /ɪə/	$[\theta \theta]$, $[\theta \theta]$
	calm	[ka:m]	/a:/ - /ɔ:/, /ʌ/	[kɔːm], [kʌm]
	knowledge	[ˈnɑ:lɪdʒ] 🧸	/a:/ - /əʊ/	[ˈnəʊlɪdʒ]
	apologize	[əˈpɑːləˌdʒaɪz]	/a:/ - /ɔ:/	[əˈpɔːləˌdʒaɪz]
	not	[na:t]	/a:/ - /o:/	[no:t]
	rock	[ˈrɑːk]	/a:/ - /ɔ:/	[ˈrɔːk]
	bottle	[ˈbɑːtl]	/a:/ - /n/	[ˈbʌtl]
	copy	[ˈkɑːpi]	/a:/ - /ɔ:/, /ʌ/	['kɔːpi], ['kʌpi]
	coffee	[ˈkɑːfi]	/a:/ - /ɔ:/, /ʌ/	[ˈkɔːfi], [ˈkʌfi]
	shop	['ʃaːp]	/a:/ - /ɔ:/	['ʃɔːp]
Final	7.5		10	



Appendix 10. Transcription Table of Phoneme /ɔː/

	-			
Position	Word	Standard	Deviation	Subject Pronunciation
		Pronunciation		
Initial	almighty	[ɔːlˈmaɪti]	/ɔː/ - /ʌ/, /ə/	[ʌlˈmaɪti], [əlˈmaɪti]
	all	[0:1]	-	[1:c]
	almost	[ˈɔːlmoʊst]	-	[ˈɔːlmoʊst]
	also	[ˈɔːlsəʊ]	-	[ˈɔːlsəʊ]
	although	[ວ:1'ðəʊ]	/ɔː/ - /ʌ/	[งใช้อบ]
Medial	according	[əˈkɔːrdɪŋ]	-	[əˈkɔːrdɪŋ]
	source	[ˈsɔːrs]	/ɔː/ - /ɜː/, /ɔʊ/	[ˈsɜːrs], [ˈsɔʊrs]
	support	[səˈpɔːrt]	-	[səˈpɔːrt]
	recording	[rəˈkɔːrdɪŋ]	-	[rəˈkɔːrdɪŋ]
	four	[ˈfɔːr]	/ວ:/ - /ວບ/	[ˈfɔʊr]
	more	['mɔ:r]	The state of the s	[ˈrːcmˈ]
	form	[ˈfɔ:rm]	-	[ˈfɔːrm]
	yawn	[iɔ:n]	/ɔː/ - /ʌ/, /ʌʊ/	[jʌn], [jʌʊn]
Final	A STATE OF THE PARTY OF THE PAR	· CHAIL	17.	



Appendix 11. Transcription Table of Phoneme /u:/

Positio	Word	Standard	Deviation	Subject Pronunciation
n		Pronunciatio		
		n		
Initial				
Medial	jewel	[ˈdʒu:əl]	/uː/ - /ɪʊ/, /e/, /ə/	[ˈdʒɪʊəl], [ˈdʒewəl], [ˈdʒəwə
	room	[ˈruːm]	/uː/ - /ɔʊ/, /ʊ/	1]
	bruise	[ˈbruːz]	/uː/ - /iː/, /ʊɪ/	[ˈrɔʊm], [ˈrʊm]
	duty	[ˈdjuːti]	/uː/ - /ɪʊ/, /ʌ/, /ʊ/	[ˈbriːz], [ˈbrʊɪz]
			<u> </u>	[ˈdjɪʊti], [ˈdjʌti], [ˈdjʊti]
Final	flew	[ˈfluː]	/uː/ - /ɪʊ/, /eʊ/	[ˈflɪʊ], [ˈfleʊ]
	chew	[ˈtʃuː]	/u:/ - /ɪʊ/, /eʊ/	[ˈtʃɪʊ], [ˈtʃeʊ]
	throug	[θru:]	/u:/ - /ɔ:/, /gh/, /ɔʊ/, /ɔ	$[\theta ro:], [\theta rough], [\theta rou], [\theta r$
	h	[du:]	u:/	ou:]
	do	[ˈbluː]		[du:]
	blew	No. of Persons	/uː/ - /ʊ/, /eʊ/	[ˈblʊ], [ˈbleʊ]



Appendix 12. Transcription Table of Phoneme /3:/

Positio	Word	Standard	Deviation	Subject Pronunciation
n		Pronunciati		
		on		
Initial	urb	[ˈɜːbən]	/sː/ - /j/, /ʌ/, /ʊ/, /	[ˈjʊbən], [ˈʌbən], [ˈʊbən], [ˈuː
	an	[ˈsːn]	u:/	bən]
	ear	[θ:ε']	/ɜː/ - /eə/, /ə/	[ˈeən], [ˈən]
	n		/ɜː/ - /eə/, /ə/	[ˈeəθ], [ˈəθ]
	eart			
	h		3.	
Medial	hea	[ˈhɜːd]	<u> </u>	[ˈhɜːd]
	rd	[ˈwɜːd]	/s:/ - /ɔ:/, /ə/	[ˈwɔːd], [ˈwəd]
	wor	[ˈwɜːld]	/3:/ - /ə/	[blew [']]
	d	['sɜːv]	/ɜː/ - /e/, /ə/	[ˈsev], [ˈsəv]
	wor	['bɜːn]	/3:/ - /ə/	[ˈbən]
	1d	A Allerton		
	serv	700		
	e	100	and the state of t	
	bur	A 10.5	AL PE	4/2
	n			No. of Contract of
Final		1000	-(IAN)	



Appendix 13. Transcription Table of Phoneme /eɪ/

Position	Word	Standard	Deviation	Subject Pronunciation
		Pronunciation		
Initial	aim	[ˈeɪm]	/eɪ/ - /ɪ/, /aɪ/, /ʌ/	['ım], ['aım], ['ʌɪm]
	eight	[ˈeɪt]	/eɪ/ - /e/, /ɪ/	['et], ['ɪt]
	able	[ˈeɪbl]	/eɪ/ - /e/, /æ/	[ˈebl], [ˈæbl]
	aid	[ˈeɪd]	/eɪ/ - /e/, /ʌ/, /ɪ/	['ed], ['ʌd], ['ɪd]
Medial	break	[ˈbreɪk]	/eɪ/ - /e/, /iː/, /ɪ/	['brek], ['briːk], ['brɪk]
	great	[ˈgreɪt]	/eɪ/ - /e/, /iː/, /ɪ/	['gret], ['gri:t], ['grɪt]
	steak	[ˈsteɪk]	/eɪ/ - /e/, /iː/, /ɪ/	['stek], ['sti:k], ['stɪk]
	late	[ˈleɪt]	/eɪ/ - /e/	[ˈlet]
	make	[ˈmeɪk]	/eɪ/ - /e/, /ɪ/	[ˈmek], [ˈmɪk]
	race	['reis]	/eɪ/ - /e/, /aɪ/	['res], ['raɪs]
Final	say	['seɪ]	/eɪ/ - /e/	[ˈse]
	play	[ˈpleɪ]	/eɪ/ - /e/, /aɪ/	['ple], ['plaɪ]
	day	['deɪ]	/eɪ/ - /e/, /aɪ/	['de], ['daɪ]
	they	[¹ðeɪ]	/eɪ/ - /e/	[ˈðe]
	may	[ˈmeɪ]	/eɪ/ - /e/, /aɪ/	['me], [mai]



Appendix 14. Transcription Table of Phoneme /aɪ/

Position	Word	Standard	Deviation	Subject Pronunciation
		Pronunciation		
Initial	ice	[ˈaɪs]	-	[ˈaɪs]
	ironic	[aɪˈrɑːnɪk]	=	[aɪˈrɑːnɪk]
	idea	[aɪˈdiːə]	/aɪ/ - /i/	[e:ibi]
	eyebrow	[ˈaɪˌbrɑːw]	=	[ˈaɪˌbrɑːw]
Medial	climate	[ˈklaɪmət]	/aɪ/ - /i/	[ˈklimet]
	climb	[ˈklaɪm]	-	[ˈklaɪm]
	rhyme	[ˈraɪm]	/aɪ/ - /iː/, /e/, /eʌ/	['ri:m], ['rem], ['renm]
	bright	[ˈbraɪt] 🌙	/aɪ/ - /ɪ/	[ˈbrɪt]
	quite	[ˈkwaɪət]		[ˈkwaɪət]
	died	[ˈdaɪd]	The second second	[ˈdaɪd]
Final	buy	[ˈbaɪ]	/aɪ/ - /ʊi/	[ˈbʊi]
	tie ///	[ˈtaɪ]	- 20,70	['taɪ]
	lie	[ˈlaɪ]	The same of	[ˈlaɪ]
	die	[ˈdaɪ]		[ˈdaɪ]
	apply	[əˈplaɪ]	/aɪ/ - /e/, /iː/	[əˈple], [əˈpliː]



Appendix 15. Transcription Table of Phoneme /ɔɪ/

Position	Word	Standard	Deviation	Subject
		Pronunciation		Pronunciation
Initial	oil	[lɪc _ı]	-	[lɪc _ı]
	ointment	[ˌɔɪntmənt]	/ɔɪ/ - /ʌ/	[ˌʌntmənt]
Medial	voice	[sicv _i]	/ic/ - /ic/	[sicv _i]
	noise	[aicn]	/oɪ/ - /oi/	[nois]
Final	boy	[1cd ¹]	-	[1cd ₁]
	toy	[ˌtɔɪ]	-	[toi]
	convoy	[ˈkɑːnˈvɔɪ]	-	[ˈkɑːnˈvɔɪ]



Appendix 16. Transcription Table of Phoneme /əυ/

Position	Word	Standard	Deviation	Subject
		Pronunciation		Pronunciation
Initial	owe	[ˈueˈ]	/əʊ/ - /ɔː/	[ˈʊːcˈ]
	own	[ˈəʊn]	/૱ʊ/ - /ɔː/	[ˈɔːʊn]
	over	[ˈəʊvə(r)]	/əʊ/ - /ɔː/	[(r)evu:c ¹]
Medial	known	[nəʊn]	/əʊ/ - /aʊ/, /ɔː/	[naʊn], [nɔːn]
	chose	[t∫əʊz]	/əʊ/ - /uː/, /ʊ/, /ɔː/	[t∫u:z], [t∫∪z],
				[t∫ɔ:z]
	focus	[ˈfəʊkəs]	/əʊ/ - /ɔː/	[ˈfɔːkəs]
Final	go	[ˈgəʊ]	/əʊ/ - /ɔː/	[ˈgɔː]



Appendix 17. Transcription Table of Phoneme /au/

Position	Word	Standard	Deviation	Subject
		Pronunciation		Pronunciation
Initial	owl	[ˈaʊl]	/au/ - /ɔ:/	[lc [']]
	owlet	[ˈaʊlɪt]	/au/ - /ɔː/, /əu/	[ˈɔlɪt], [ˈəʊlɪt]
Medial	powder	[ˈpaʊdər]	/au/ - /eu/, /ɔu/	['peudər], ['poudər]
	about	[əˈbaʊt]	-	[əˈbaʊt]
	download	[ˌdaʊnˈloʊd]	/au/ - /ɔː/	[ˌdɔnˈloʊd]
	browse	[ˈbraʊz]	/au/ - /ɔː/, /ɔu/	[ˈbrɔz], [ˈbrɔʊz]
	fowl	[ˈfaʊl]	/au/ - /ɔː/, /ʌ/	['fɔl], ['fʌl]
Final	cow	[ˈkaʊ] 🏸	/au/ - /ɔː/, /ɔʊ/, /əʊ/	[ˈkɔ], [ˈkɔʊ], [ˈkəʊ]
	bow	[ˈbaʊ]	/aʊ/ - /ɔː/, /ɔʊ/, /əʊ	[ˈbɔ], [ˈbɔʊ], [ˈbəʊ]
	now	[ˈnaʊ]	/au/ - /ɔː/, /ɔu/	[ˈnɔ], [ˈnɔʊ]



Appendix 18. Transcription Table of Phoneme /1ə/

Positio	Word	Standard	Deviation	Subject Pronunciation
n		Pronunciatio		
		n		
Initial				
Medial	peer	[ˈpɪər]	/ɪə/ - /iː/, /eə/	[ˈpiːr], [ˈpeər]
	beer	[ˈbɪər]	/I/ - /eI/	[ˈbɪər]
	weird	[ˈwɪərd]	/ɪə/ - /ə/, /e/, /eə/	['wərd], ['werd], ['weərd]
	barrie	[ˈbærɪər]	/ɪə/ - /ə/, /ɪ/	[ˈbærər], [ˈbærɪr]
	r	[ˈbɪərd]	/ɪə/ - /e/, /eə/, /ə/, /ɪ	['bərd], ['beərd], ['berd], ['bɪr
	beard			d]
Final				



Appendix 19. Transcription Table of Phoneme /eə/

		-		
Positio	Word	Standard	Deviation	Subject Pronunciation
n		Pronunciatio		
		n		
Initial				
Medial	pea	[ˈpeər]	/eə/ - /iː/, /ɪə/	[ˈpɪr], [ˈpɪər]
	r	[ˈpeər]	/eə/ - /eɪ/, /e/, /ɪə/, /æə	['peɪr], ['per], ['pɪər], ['pæər
	pair	[ˈreər]	/]
	rare	[ˈbeər]	/eə/ - /e/, /iː/, /ʌ/	[ˈrer], [ˈriːr], [ˈrʌr]
	bea	[ˈbeər]	/eə/ - /iː/, /e/, /ɪə/	[ˈbiːr], [ˈber], [ˈbɪər]
	r		/eə/ - /ʌ/, /e/	['bʌr], ['ber]
	bar			
	e			
Final		and the same of th		



Appendix 20. Transcription Table of Phoneme /və/

Position	Word	Standard	Deviation	Subject Pronunciation
		Pronunciation		
Initial				
Medial	poor	[ˈpʊər]	/ʊə/ - /ʊ/, /uː/	[ˈpʊr], [ˈpuːr]
	tour	[ˈtʊər]	/ʊə/ - /ʊ/, /ɔʊ/, /ɔ/, /uː/	['tʊr], ['tɔʊr], ['tɔr], ['tuːr]
	lure	[ˈlʊər]	/ʊə/ - /ʊ/, /uː/, /ɪʊ/	[ˈlʊr], [ˈluːr], [ˈlɪʊr]
	moor	[ˈmʊər]	/ʊə/ - /uː/, /ɔʊ/, /ɔ/	['muːr], ['mɔʊr], ['mɔr]
Final				



Appendix 21. Transcription Table of Phoneme /p/

	ar riumscripuon r		1	
Position	Word	Standard	Deviation	Subject
		Pronunciation		Pronunciation
Initial	prime	[ˈpraɪm]	-	[ˈfraɪm]
	plate	[ˈpleɪt]	-	[ˈpleɪt]
	pound	[ˈpaʊnd]	-	[ˈpaʊnd]
	pat	[ˈpæt]	-	[ˈpæt]
	pure	[ˈpiʊr]	-	[ˈpiʊr]
Medial	appendix	[əˈpendɪks]	-	[əˈpendɪks]
	apartment	[əˈpɑːrtmənt]	-	[əˈpɑːrtmənt]
	repair	[rəˈper]	-	[rəˈfer]
	preparation	[ˌprəpeˈreɪʃŋ]	-	[ˌprəfeˈreɪʃŋ]
Final	keep	[ˈkiːp]	=	[ˈkiːp]
	top	[ˈtɑːp]	-	[ˈtɑːp]
	creep	[ˈkriːp]	-	[ˈkriːp]
	hope	[houp]	-	[houp]
	tap	[ˈtæp]	- 1	[ˈtæp]



Appendix 22. Transcription Table of Phoneme /t/

Position	Word	Standard	Deviation	Subject
		Pronunciation		Pronunciation
Initial	trap	[ˈtræp]	/t/ - /tʃ/	[ˈtʃræp]
	table	[ˈteɪbl]	-	[ˈteɪbl]
	task	[ˈtæsk]	-	[ˈtæsk]
	trunk	[ˈtrʌnk]	-	[ˈtrʌnk]
	tone	[ˈtoʊn]	/t/ - /tʃ/	[ˈt∫oʊn]
Medial	attempt	[əˈtempt]	-	[əˈtempt]
	tentative	['tentətɪv]	-	['tentətɪv]
	productive	[prəˈdəktɪv]	-	[prəˈdəktɪv]
	student	[ˈstuːdənt]	/t/ - /tʃ/	[ˈstʃuːdənt]
	stamp	[¹stæmp]	-	['stæmp]
Final	next	['nekst]	/t/ - /ø/	['neks]
	script	[ˈskrɪpt]	/t/ - /ø/	[ˈskrɪp]
	guest	[ˈgest]	/t/ - / <mark>ø/</mark>	[ˈges]
	fast	[ˈfæst]	/t/ - /ø/	[ˈfæs]
	conflict	[ˈkɑːnflɪkt]	/t/ - /ø/	[ˈkɑːnflɪk]
A	text	['tekst]	/t/ - /ø/	[ˈteks]
1	request	[rɪ:kwest]	/t/ - /ø/	[rɪːkwes]



Appendix 23. Transcription Table of Phoneme /k/

11				
Positio	Word	Standard	Deviation	Subject Pronunciation
n		Pronunciation		
Initial	cruise	[ˈkruːz]	=	[ˈkruːz]
	kingdo	[ˈkɪŋdəm]	-	[ˈkɪŋdəm]
	m	[ˈkrɪpt]	/k/ - /c/	[ˈkrɪpt]
	crypt			
Medial	cucumb	[ˈkiuːkʌmbər	-	[ˈkiuːkʌmbər]
	er]	/k/ - /t∫/	[ˈpiːˌtʃɑːk]
	peacock	[ˈpiːˌkɑːk]	/k/ - /s/, /t∫/	[ˈkiuːbʊsl], [ˈkiuːbʊtʃl]
	cubicle	[ˈkiuːbʊkl]	/k/ - /ʌ/, /ʊ/	[sʌf], [sʊf]
	scurf	[skɜːf]		
Final	sake	[ˈseɪk]	/k/ - /e/	[ˈseɪke]
	shake	[¹∫eɪk]	The second second	[¹∫eɪk]
	crack	[ˈkræk]		[ˈkræk]
	puke	[ˈpiuːk]	/k/ - /i/	[ˈpuːki]
	ache	[ˈeɪk]	/k/ - /tʃ/, /e/, /i/, /	['etʃ], ['eke], ['eki], ['ɪk
		W. L. H.	s/	s]



Appendix 24. Transcription Table of Phoneme /f/

Position	Word	Standard	Deviation	Subject Pronunciation
		Pronunciation		
Initial	frame	['freim]	-	[ˈfreɪm]
	phonology	[fəˈnɒlədʒi]	/f/ - /s/, /p/	[səˈnɒlədʒi], [pɔːˈnɒlədʒi]
	physic	[ˈfɪzɪk]	/f/ - /s/, /p/	[ˈsɪzɪk], [ˈpɪzɪk]
	fight	[ˈfaɪt]	-	[ˈfaɪt]
	flight	[ˈflaɪt]	-	[ˈflaɪt]
Medial	often	[ˈɔːfn]	/f/ - /v/, /t/	[ˈɔːvn], [ˈɔːtn]
	morphology	[mɔːrˈfalədʒi]	/f/ - /p/	[mɔːrˈpɔːlədʒi]
	lift	[ˈlɪft] 🗼	-	[ˈlɪft]
	metaphor	[ˈmetəfɔːr]	/f/ - /p/	[ˈmetəpɔːr]
Final	cuff	[ˈkəf]	/f/ - /p/	[ˈkʌp]
	buff	[ˈbʌf]	/f/ - /p/	[ˈbʌp]
	surf	[ss:f]	/f/ - /p/	[sɜːp]
	off	[ɔ:f]	-	[ɔ:f]
	life	[ˈlaɪf]		[ˈlaɪf]



Appendix 25. Transcription Table of Phoneme $|\theta|$

Position	Word	Standard	Deviation	Subject Pronunciation
		Pronunciation		
Initial	through	[θru:]	/θ/ - /t/, /tʃ/	[tru:], [tʃru:]
	thousand	[ˈθaʊznd]	/θ/ - /t/	[ˈtaʊznd]
	thing	$[\theta n]$	/θ/ - /t/	['tɪn]
	three	['θri:]	/θ/ - /t/, /ð/	[ˈtriː], [ˈðriː]
	thesis	[ˈθiːsɪs]	/ 0 / - /t/	['tesis]
	theory	[ˈθɪəri]	/ 0 / - /t/	[ˈteɔːri]
	third	[ˈbɜːd]	/θ/ - /t/	[ˈtɜːd]
Medial	method	[ˈmeθəd]	/θ/ - /t/, /ð/	[ˈmetɔːd], [ˈmeðɔːd]
	mythic	[ˈmɪθɪk]	$/\theta/$ - $/t/$	[ˈmɪtɪk]
	pathetic	[pəˈθetɪk]	/θ/ - /t	[pəˈtetɪk]
	aesthetic	[es'θetik]	/θ/ - /t/	[es'tetik]
Final	myth	[ˈmɪθ]	/θ/ - /t/	[ˈmɪt]
	teeth	[ˈtiːθ]	/θ/ - /t/	[ˈtiːt]
	path	[ˈpæθ]	/θ/ - /t/	['pæt]
	breath	[ˈbreθ]	/θ/ - /t/, /ð/	['bret], ['breð]
A	death	[ˈdeθ]	/θ/ - /t/	['det]



Appendix 26. Transcription Table of Phoneme /s/

	_			
Position	Word	Standard	Deviation	Subject
		Pronunciation		Pronunciation
Initial	cigarette	[ˌsɪgəˈret]	-	[ˌsɪgəˈret]
	psychology	[saɪˈkɑːlədʒi]	/s/ - /p/	[psɪˈkɑːlədʒi]
	science	[ˈsaɪəns]	-	[ˈsaɪəns]
	suite	[ˈswiːt]	-	[ˈswiːt]
	center	[ˈsentər]	-	[ˈsentər]
Medial	glasses	[ˈglæsɪs]	/s/ - /z/	[ˈglæzəz]
	distribution	[dɪstrəˈbiu:ʃŋ]	-	[dɪstrəˈbiu:ʃŋ]
	decision	[dəˈsɪʒṇ]	-	[dəˈsɪʒṇ]
Final	release	[riˈliːs]	-	[riˈliːs]
	mass	[ˈmæs]	-	[ˈmæs]
	glass	[ˈglæs]	Salara -	[ˈglæs]
	face	['feɪs]	/s/ - /tʃ/	[ˈfeɪtʃ]
	race	[ˈreɪs]	11	['reis]



Appendix 27. Transcription Table of Phoneme /ʃ/

	_		•	
Positio	Word	Standard	Deviation	Subject Pronunciation
n		Pronunciation		
Initial	shame	[ˈʃeɪm]	/ʃ/ - /s/	[ˈsem]
	shut	[ˈʃət]	/ʃ/ - /s/	[ˈsʌt]
	shoot	[ˈʃuːt]	/ʃ/ - /s/	[ˈsuːt]
	share	[ˈʃer]	/ʃ/ - /s/	[ˈser]
	ship	[ˈʃɪp]	/ʃ/ - /s/	[ˈsɪp]
Medial	contributio	[ˌkɑːntrəˈbiuːʃ	/ʃ/ - /z/, /	[ˌka:ntrəˈbiu:sn], [ˌka:ntrəˈbiu
	n	n]	s/	:zn]
	pronunciat	[pro nənsi eɪʃ	/ʃ/ - /s/	[pro _l nənsi'eɪsn]
	ion	n]	/ʃ/ - /s/	[kəˈmɜː(r)sl]
	commercia	[kəˈmɜː(r)ʃl]	The second second	
	1	A CONTRACTOR OF THE PARTY OF TH		Dia.
Final	publish	[ˈpʌblɪʃ]	/ʃ/ - /s/	[ˈpʌblɪs]
	smash	[¹smæ∫]	/ʃ/ - /s/	[ˈsmæs]
	push	[ˈpʊʃ]	/ʃ/ - /s/	[ˈpʊs]
	rash	[ˈræʃ]	/ʃ/ - /s/	[ˈræs]



Appendix 28. Transcription Table of Phoneme /h/

Position	Word	Standard	Deviation	Subject
		Pronunciation		Pronunciation
Initial	home	[houm]	-	[houm]
	help	[ˈhelp]	-	[ˈhelp]
	hush	[ˈhəʃ]	-	[ˈhəʃ]
Medial	behind	[bəˈhaɪnd]	-	[bəˈhaɪnd]
	inherit	[ˌɪnˈherət]	/h/ - unpronounced	[ˌɪnˈerət]
	vehicle	[ˈviːhɪkl]	/h/ - /s/	[ˈviːsɪkl]
Final				



Appendix 29. Transcription Table of Phoneme /m/

1.1	1			
Position	Word	Standard	Deviation	Subject
		Pronunciation		Pronunciation
Initial	masturbate	['mæstərˌbeɪt]	-	['mæstər,beɪt]
	mope	[moup]	-	[moup]
	mail	[ˈmeɪl]	-	[ˈmeɪl]
Medial	hummer	[ˈhʌmə(r)]	-	['hʌmə(r)]
	simple	[ˈsɪmpl]	-	[ˈsɪmpl]
	common	[ˈkɑːmən]	-	[ˈkɑːmən]
Final	name	[ˈneɪm]	-	[ˈneɪm]
	form	[ˈfɔ:rm]	-	[ˈfɔ:rm]
	team	[ˈtiːm]	-	[ˈtiːm]



Appendix 30. Transcription Table of Phoneme /n/

	_			
Position	Word	Standard	Deviation	Subject
		Pronunciation		Pronunciation
Initial	noodle	[ˈnuːdl]	-	[ˈnuːdl]
	node	[nəud]	-	[nəud]
	national	[ˈnæʃnəl]	-	[ˈnæ∫nəl]
Medial	friendly	[ˈfrendli]	-	[ˈfrendli]
	kindness	[ˈkaɪndnəs]	-	[ˈkaɪndnəs]
	manner	[ˈmænə(r)]	-	[ˈmænə(r)]
	honey	[ˈhʌni]	-	[ˈhʌni]
Final	fan	[fæn]	-	[fæn]
	mine	[main]	-	[main]
	fine	[fain]	-	[faɪn]



Appendix 31. Transcription Table of Phoneme $/\eta/$

	-	L	J	
Position	Word	Standard	Deviation	Subject Pronunciation
		Pronunciation		
Initial				
Medial	finger	[ˈfɪŋgə(r)]	/ŋ/ - /tʃ/, /dʒ/	['fɪtʃə(r)], ['fɪdʒə(r)]
	sink	[sɪŋk]	-	[sɪŋk]
	frank	[fræŋk]	-	[fræŋk]
Final	hang	[hæŋ]	-	[hæŋ]
	bang	[bæŋ]	-	[bæŋk]
	sang	[sæŋ]	-	[sæŋ]



Appendix 32. Transcription Table of Phoneme /tʃ/

11		-		· ·
Positio	Word	Standard	Deviation	Subject Pronunciation
n		Pronunciati		
		on		
Initial	chin	[t∫ın]	/tʃ/ - /s/, /c/	[sin], [cin]
	chamb	[¹t∫eɪmbə(r	/tʃ/ - /s/, /c/,	['sembə(r)], ['cembə(r)], ['kem
	er)]	/k/	bə(r)]
	chair	[t∫eə(r)]	/tʃ/ - /c/	[ceə(r)]
Medial	feature	[ˈfiːtʃə]	/tʃ/ - /t/, /ð/, /	['fi:tə(r)], ['fi:ðə(r)], ['fi:cə(r)]
	lecture	[ˈlektʃə(r)]	c/	['lektə(r)], ['lekcə(r)]
	structur	[¹str∧kt∫ə(r	/t <mark>∫/</mark> - /t/, /c/	['strʌktə(r)], ['strʌkcə(r)]
	e)]	/tʃ/ - /t/, /c/	
Final	catch	[ˈkætʃ]	/tʃ/ - /c/	[ˈkæc]
	batch	[bæt∫]	/tʃ/ - /θ/, /c/	[bæθ], [bæc]
	patch	[pæt∫]	/tʃ/ - /θ/, /c/	[pæθ], [pæc]
	cockro	[ˈkɒkrəutʃ]	/tʃ/ - /s/, /c/	[ˈkɒkrəʊs], [ˈkɒkrəʊc]
	ach	2000	178111111	



Appendix 33. Transcription Table of Phoneme /b/

Position	Word	Standard	Deviation	Subject
		Pronunciation		Pronunciation
Initial	brutal	[ˈbruːtl]	-	[ˈbruːtl]
	blind	['blaınd]	-	[ˈblaɪnd]
	breast	['brest]	-	['brest]
Medial	absolute	[ˈæbsəˌluːt]	-	[ˈæbsəˌluːt]
	observation	[ˈˌɑːbzərˈveɪʃn]	-	[ˈˌɑːbzərˈveɪʃn]
	prohibited	[pro'hɪbətəd]	-	[proˈhɪbətəd]
Final	tub	[ˈtəb]	-	[ˈtəb]
	snob	[ˈsnɑːb]	-	[ˈsnɑːb]



Appendix 34. Transcription Table of Phoneme /d/

Position	Word	Standard	Deviation	Subject
		Pronunciation		Pronunciation
Initial	drunk	[ˈdrənk]	-	[ˈdrənk]
	diligent	[ˈdɪlɪdʒənt]	-	[ˈdɪlɪdʒənt]
	dear	[dɪə(r)]	-	[dɪə(r)]
Medial	admire	[ədˈmaɪə(r)]	-	[ədˈmaɪə(r)]
	administration	[æd₁mɪnəˈstreɪ∫n]	-	[æd₁mɪnəˈstreɪ∫n]
	hidden	[ˈhɪdn̩]	-	[ˈhɪdn̩]
Final	add	[ˈæd]	-	['æʒ]
	ride	[ˈraɪd]	-	[ˈraɪt]
	kind	[ˈkaɪnd]	-	[ˈkaɪnd]



Appendix 35. Transcription Table of Phoneme /g/

Position	Word	Standard	Deviation	Subject
		Pronunciation		Pronunciation
Initial	grab	[ˈgræb]	-	[ˈkræb]
	gun	[gʌn]	=	[gʌn]
	great	[greit]	-	[greɪt]
Medial	suggest	[səgˈdʒest]	/g/ - /dʒ/	[sə dʒ'dʒest]
	giggle	[ˈgɪgl]	=	[ˈgɪgl]
	burglar	[ˈbɜːglər]	=	[ˈbɜːglər]
Final	egg	[ˈeg]	-	[ˈeg]
	dog	[ˈdɔːg]	=	[ˈdɔːg]
	drag	[ˈdræg]	-	[ˈdræk]



Appendix 36. Transcription Table of Phoneme $\langle v/$

Position	Word	Standard	Deviation	Subject
		Pronunciation		Pronunciation
Initial	visit	['vɪzət]	/v/ - /f/	[ˈfɪzət]
	various	['veriəs]	/v/ - /f/	[ˈferiəs]
	very	['veri]	/v/ - /f/	[ˈferi]
	valid	[ˈvæləd]	/v/ - /f/	[ˈfæləd]
	visual	['vɪʒuəl]	/v/ - /f/	[ˈfɪʒuəl]
	variable	[ˈveriəbl]	/v/ - /f/	[ˈferiəbl]
Medial	provide	[prəˈvaɪd]	/v/ - /f/	[prəˈfaɪd]
	several	[ˈsevrəl]	/v/ - /f/	[ˈsefrəl]
	investigate	[ˌɪnˈvestəˌget]	/v/ - /f/	[ˌɪnˈfestəˌget]
	device	[dr'vais]	/v/ - /f/	[dɪˈfais]
	controversial	[ˌkɑ:ntrəˈvɜ:ʃ1]	/v/ - /f/	[ˌkɑ:ntrəˈfɜ:ʃl]
	level	['lev1]	/v/ - /f/	[ˈlefl]
	deliver	[dəˈlɪvər]	/v/ - /f/	[dəˈlɪfər]
	over	[ˈəʊvə(r)]	/v/ - /f/	[ˈəʊfə(r)]
Final	have	[hæv]	/v/ - /f/	[hæ]
	discursive	[ˌdɪˈskɜːsɪv]	/v/ - /f/	[ˌdɪˈskɜːsɪf]
	of	[AV]	/v/ - /f/	[\lambda f]
11.1	qualitative	[ˈkwa:ləˌtetɪv]	/v/ - /f/	['kwa:ləˌtetɪf]
100 To	negative	['negətiv]	/v/ - /f/	['negətɪf]
11 11	descriptive	[de'skriptiv]	/v/ - /f/	[de'skriptif]



Appendix 37. Transcription Table of Phoneme /ð/

Position	Word	Standard	Deviation	Subject Pronunciation
		Pronunciation		
Initial	this	[ðis]	/ð/ - /θ/	[θ I s]
	the	[ði:], [ðə]	/ð/ - /t/	[tiː], [tə]
	then	[ˈðen]	/ð/ - /θ/	[ˈθen]
Medial	father	[ˈfɑːðr]	/ð/ - /θ/	[ˈfaːθr]
	either	[ˈiːðər]	-	[ˈiːðər]
	although	[voðˈlɑˌ]	/ð/ - /t/	[ˌɒlˈtoʊ]
Final	with	[wιð], [wιθ]	/ð/ - /t/	[wit], [wit]
	bathe	[ˈbeɪð]	/ð/ - /θ/, /t/, /d/	['beɪθ], ['beɪt], ['beɪd]
	soothe	[ˈsuːð]	/ð/ - /θ/, /z/, /t/	[ˈsuːθ], [ˈsuːz], [ˈsuːt]



Appendix 38. Transcription Table of Phoneme /z/

Position	Word	Standard	Deviation	Subject
		Pronunciation		Pronunciation
Initial	zebra	[ˈziːbrə]	/z/ - /s/	[ˈsiːbrə]
	zoom	[ˈzuːm]	/z/ - /s/	[ˈsuːm]
	zero	[ˈzɪroʊ]	-	[ˈzɪroʊ]
Medial	proposal	[prəˈpoʊzl]	/z/ - /s/	[prəˈpoʊsl]
	result	[rəˈzəlt]	/z/ - /s/	[rəˈsəlt]
	examine	[ɪgˈzæmən]	/z/ - /s/	[ɪgˈsæmən]
Final	organize	[ˈɔːrgəˌnaɪz]	/z/ - /s/	[ˈɔːrgəˌnaɪs]
	quiz	[ˈkwɪz]	/z/ - /s/	[ˈkwɪs]
	close	[kloʊz]	/z/ - /s/	[klous]



Appendix 39. Transcription Table of Phoneme /3/

Positio	Word	Standard	Deviation	Subject
n		Pronunciatio		Pronunciation
		n		
Initial	genre	[ˈʒɑːnrə]	/3/ - /d3/	[ˈʒɑ:nrə]
Medial	conclusi	[kənˈkluːʒn]	/ʒ/ - /s/	[kənˈkluːʒn]
	on	[ʌˈnjuːʒəwə	/3/ - /s/	[ʌˈnjuːʒəwəl]
	unusual	1]	/ 3 / - /s/	[ˈmeʒər]
	measure	[ˈmeʒər]		
Final	garage	[gəˈrɑːʒ]	/3/ - /d3/, /s/, /tʃ/, /g/,	[gəˈrɑːdʒ], [gəˈrɑːs]
	mirage	[məˈrɑːʒ]	/z/	, [gəˈrɑ:t∫], [gəˈrɑ:g],
		. 0.	/3/ - /d3/, /s/, /tʃ/, /g/,	[gəˈrɑ:z]
		The second second	/z/	[məˈrɑːdʒ], [məˈrɑː
	prestige	[pre'sti:3]		s]
		No. of Lot		[məˈrɑːtʃ],[məˈrɑːg]
		1	/ʒ/ - /s/, /g/	, A 11,
				[məˈrɑːz]
1		-0	AN T	[pre'sti:s], [pre'sti:g
-	200		-3	

Appendix 40. Transcription Table of Phoneme /l/

Position	Word	Standard	Deviation	Subject
		Pronunciation		Pronunciation
Initial	led	[ˈled]	-	[ˈled]
	laboratory	[ˈlæbrətɔːri]	-	[ˈlæbrətɔːri]
	lose	[ˈluːz]	-	[ˈluːz]
Medial	old	[əʊld]	-	[əʊld]
	please	[pli:z]	-	[pli:z]
	alone	[əˈləʊn]	-	[əˈləʊn]
Final	medical	[ˈmedɪkl]	-	[ˈmedɪkl]
	table	[ˈteɪbl]	-	[ˈteɪbl]
	file	[ˈfaɪl]	-	[ˈfaɪl]



Appendix 41. Transcription Table of Phoneme /r/

Position	Word	Standard	Deviation	Subject
		Pronunciation		Pronunciation
Initial	rain	[ˈreɪn]	-	[ˈreɪn]
	red	[ˈred]	-	[ˈred]
	rise	[ˈraɪz]	-	[ˈraɪz]
Medial	brief	[ˈbriːf]	-	[ˈbriːf]
	arrive	[əˈraɪv]	-	[əˈraɪv]
	hurry	[ˈhɜːri]	-	[ˈhɜːri]
Final	more	[ˈmɔːr]	-	[ˈrːcmˈ]
	roar	[ˈrːcrˈ]	-	[ˈrːcnˈ]
	blur	[ˈblɜː(r)]	-	[ˈblɜː(r)]



Appendix 42. Transcription Table of Phoneme /j/

Position	Word	Standard	Deviation	Subject
		Pronunciation		Pronunciation
Initial	yummy	[jʌmi]	-	[jʌmi]
	yet	[jet]	-	[jet]
	young	[jʌŋ]	-	[jʌŋ]
Medial	lawyer	[lɔːjə(r)]	-	[lɔ:jə(r)]
	beyond	[bɪˈjɒnd]	-	[bɪˈjɒnd]
Final				



Appendix 43. Transcription Table of Phoneme /w/

Position	Word	Standard	Deviation	Subject
		Pronunciation		Pronunciation
Initial	warm	[ˈwɔ:rm]	-	[ˈwɔ:rm]
	wiggle	[ˈwɪgl]	-	[ˈwɪgl]
	wave	[weiv]	-	[weiv]
Medial	swim	[ˈswɪm]	-	[ˈswɪm]
	twenty	[ˈtwenti]	-	['twenti]
	twist	[ˈtwɪst]	-	[ˈtwɪst]
Final				



Appendix 44. Transcription Table of Phoneme /dʒ/

Positio	Word	Standard	Deviation	Subject Pronunciation
n		Pronunciation		
Initial	ginger	['dʒɪndʒə(r)]	/dʒ/ - /g/	['kındʒə(r)], ['gındʒə(r)
	general	[ˈdʒenrəl]	/dʒ/ - /g/]
	geography	[dʒiˈɒgrəfi]	/dʒ/ - /g/	[ˈkenrəl]
				[giˈɒɡrəfi]
Medial	individual	[ˌɪndə ['] vɪdʒəwəl	=	[ˌɪndəˈvɪdʒəwəl]
	ginger]	/dʒ/ - /g/	['dʒɪnkə(r)], ['dʒɪngə(r)
	legion	['dʒɪndʒə(r)]	/dʒ/ - /g/]
	legend	[ˈliːdʒən]	-	[ˈliːgən]
		[ˈledʒənd]	Dan.	[ˈledʒənd]
Final	marriage	['merɪdʒ]	/dʒ/ - /tʃ/, /g	['merɪtʃ], ['merɪg]
	page	['peɪdʒ]	/	[ˈpeɪtʃ], [ˈpeɪg]
	bridge	['brid3]	/dʒ/ - /tʃ/, /g	['brit∫], ['brid]
	Cambridg	[ˈkeɪmbrɪdʒ]	/	['keımbrıtʃ], ['keımbrıg
	e	A BUND	/dʒ/ - /tʃ/, /g	
		A Residence		
			/dʒ/ - /tʃ/, /g	
	100000000000000000000000000000000000000	1000	/	Jan Jan Harrison



Appendix 45. Word-sheet A

examine barrier connotation break last elementary rhyme half trap electronic knowledge cut evebrow could copy prime provide make element thesis isolation ignite prime produce education pair mammal if great pound trunk aid manage emphasis coffee multiple ignore would not plate contain bear apple climate recognize bright it rare able student sun iron this construct task says shop crab book acne public good up apologize rock put act promote race unlimited productive tentative aim steak quite idea climb noise oil bread beard add deaf bare about friend moor pound poor stamp admin class area eight pear say undergo voice buy boy ice peer hope tour pat table attempt conflict late media occur appropriate reliable play aid beer tie ironic weird request died data pure ointment lure day tone plate lie build pure toy apologize pet text bottle castle they should die pat



Appendix 46. Word-sheet B

cruise more decision frame almond fight although commercial cigarette earth vehicle psychology cucumber common share often honey help method four art glasses frank kingdom contribution structure phonology simple thesis through manner calm form center lecture shut cohesion duty node hearth burn chin according sake jewel almost cuff earn heard myth release crypt peacock physic morphology fine thousand mythic publish suite distribution name shoot behind fan friendly mope bang eat sink patch army heart chew flight source shake shame room buff home word teeth chamber cubicle mass all lift smash urban pathetic form pronunciation thing flew noodle inherit crack three hummer surf science kindness path masturbate finger glass feature eel push almighty these mine also drama hang thesis support batch third bruise through theory world puke ship recording off hush serve breath mail scurf face national metaphor catch chair aesthetic knee

sang cockroach ache life *Note: bee death blew race rashteam do MEDIAL yawn FINAL

Appendix 47. Word-sheet C

owe giggle owl provide brutal father drunk unusual grab twenty visit individual the focus zero about absolute jam administration warm suggest ginger several own twist diligent general legion various download observation then over investigate old owlet led browse red either general proposal conclusion very zoom please wiggle brief blind legend breast fowl dear device prohibited valid this level laboratory examine rain hidden controversial journal gin arrive visual burglar over variable zebra although result genre lose measure rise alone

egg have bridge bow ride dog discursive with table more now of bathe organize garage roar snob qualitative quiz mirage medical marriage kind negative page drag descriptive soothe close prestige file blur Cambridge

*Note:

MEDIAL **FINAL**

known

geography

jingle

wave

deliver go powder cow admire tub chose add

hurry swim

ginger

Appendix 48. Questionnaire

What factors do you think the most reasonable answer to the mispronunciation made by the students of ELE? You may choose more than one factor, maximum of three answers. Please wisely answer based on the following factors!

- 1) Interference of the native language or it is also called as interlingual.
- 2) Intralingual and developmental factors.

Intralingual and developmental errors are due to the difficulty of the second/target language. Intralingual and developmental factors include the following:

- a. Simplification: Learners often choose simple forms and constructions instead of more complex ones. An example of simplification might involve the use of simple present instead of the present perfect continuous.
- b. Overgeneralization: This is the use of one form or construction in one context and extending its application to other contexts where it should not apply. Examples of overgeneralization include the use of corned and goed as the past tense forms of corne and go and the omission of the third person singular s under the heavy pressure of all other endless forms as in I,e go. It should be noted that simplification and overgeneralization are used by learners in order to reduce their linguistic burden.
- c. **Hypercorrection**: Sometimes the zealous efforts of teachers in correcting their students' errors induce the students to make errors in otherwise correct forms. For example, the teacher's insistence that Indonesian EFL learners produce the phoneme /θ/ correctly prompts them to always produce /θ/ where the phoneme /ð/ is required. Thus, learners pronounce "father" as in

- ['fɑː θ ə(r)] and "brother" as in ['br $\Lambda\theta$ ə(r)] instead of ['fɑː δ ə(r)] and ['br $\Lambda\delta$ ə(r)].
- d. **Faulty teaching**: Sometimes it happens that learners' errors are teacher-induced ones, i.e., caused by the teacher, teaching materials, or the order of presentation. This factor is closely related to hypercorrection above. Also, it is interesting to note that some teachers are even influenced by their pupils' errors in the course of long teaching.
- e. Fossilization: Some errors, specially errors in pronunciaion, persist for long periods and become quite difficult to get rid of. Examples of fossilized errors in English Language Education of Undiksha learners are the lack of distinction between /f/, /p/ and /v/ in English
- f. Avoidance: Some syntactic structures are difficult to produce by some learners. Consequently, these learners avoid these structures and use instead simpler structures.
- g. **Inadequate learning**: This is mainly caused by ignorance of rule restrictions or underdifferentiation and incomplete learning. An example is omission of the third person singu- lar s as in: He want.
- h. False concepts hypothesized: Many learners' errors can be attributed to wrong hypotheses formed by these learners about the target language. For example, some learners think that "is" is the marker of the present tense. So, they produce: He is talk to the teacher. Similarly, they think that "was" is the past tense marker. Hence they say: It was happened last night.